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OPERATOR'S MANUAL



Model 64 Ferrule Crimper Kit

PRODUCTION WIRE PROCESSING EQUIPMENT

Website: www.carpentermfg.com • e-mail: wire@carpentermfg.com

OPERATING INSTRUCTIONS MODEL 64 FERRULE CRIMPER KIT(24-10 AWG)

APPLICATION

The Model 64 is a self regulating press tool for the processing of wire end ferrules with and without an insulation collar.

CAPABILITES

- Processes wire end ferrules with and without an insulation collar.
- Frontal square deep injection.
- Synchronously powered jammed crimping dies.
- Easy handling by automatic adjustment for each wire size range.
- Ergonomically designed pistol form.
- Releasable ratchet for reliable DIN conformed deep injection.
- Especially suitable for the processing of Twin sockets.

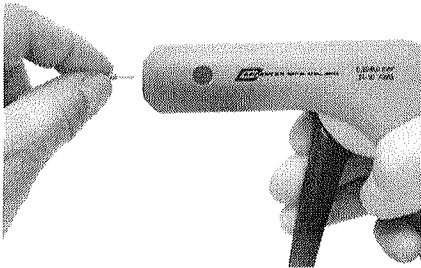
SPECIFICATIONS

Wire Size Range: 0,25 – 6,0 mm²

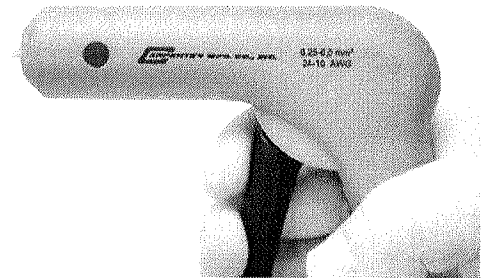
Weight: 371g

Dimensions: 160mm(L) x 120mm(H) x 32mm(W)

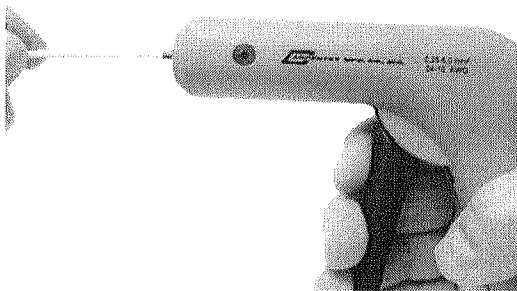
OPERATION



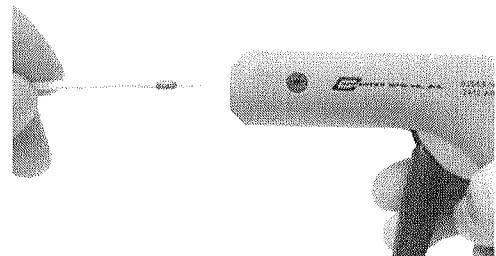
Open the tool and insert the ferrule.



Close the tool until the ferrule is held.



Insert the conductor into the ferrule until it stops.
Close the tool until ratchet opens.



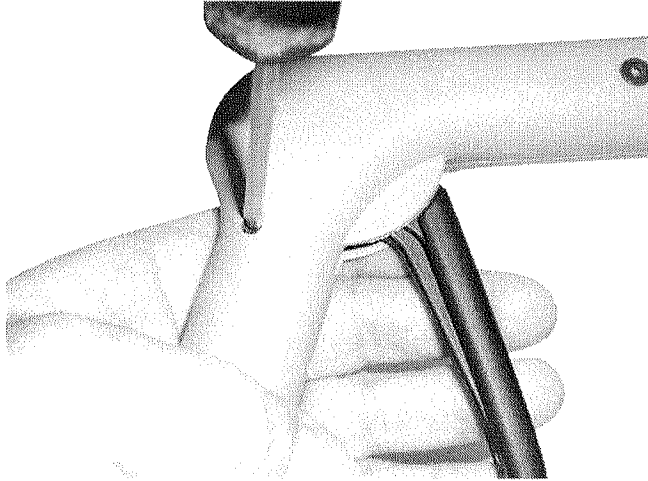
Remove the crimped wire with ferrule.

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PARTIAL ACTIVATION RELEASE:

The handle may be released if it has been partially activated.

- Turn unit over onto the back side.
- Close the tool lightly to release it.
- Insert a screwdriver (max. width of 3mm) into the borehole.
- Turn screwdriver counter clockwise to release handle.



WARRANTY

Carpenter Mfg. Co., Inc. manufactures its products to be free from defects in materials and workmanship. Should any defect occur within 1 year after shipment, Carpenter Mfg. Co., Inc. will at its option, exchange or repair the defective device.

Repairs or adjustments to equipment under warranty can be performed at our factory or at the customer location, at the option of Carpenter Mfg. Co., Inc. In most cases a 1-2 day turn around time will be necessary to repair equipment at our facility. When equipment is returned to our factory for repair or replacement, freight charges will be borne by the customer. Repaired or replaced equipment will be returned at Carpenter's expense via UPS ground service. If alternate shipping is requested by the customer, the difference in shipping charges will be billed to the customer.

This is a limited warranty and is in lieu of all other representations and expressed and implied warranties (including the implied warranties of merchantability and fitness for use.) Under no circumstances shall Carpenter Mfg. Co., Inc. be liable for any incidental or consequential property damages or losses subsequent to misuse or improper maintenance of this equipment.

Not covered by this warranty are:

- Consumable parts (blades, belts, guides, springs, inserts, stripping wheels, etc.).
- Cosmetic problems (nicks, scratches, etc.).
- Damages caused by any repairs or modifications by unauthorized personnel.
- Abuse.
- Damage caused by shipping.
- Damage caused by environmental and/or atmospheric conditions.

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