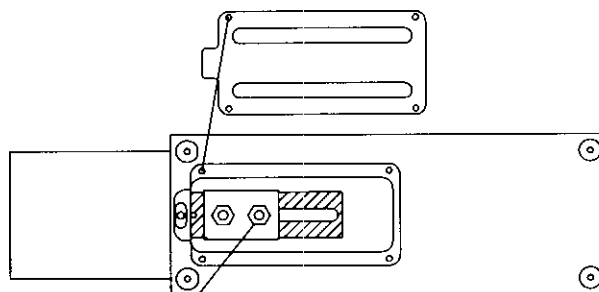


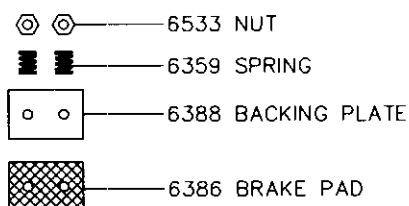
MODEL 78 BRAKE REPLACEMENT AND SET UP

NOTE: DISCONNECT AIR SUPPLY BEFORE SERVICING.

- 1 REMOVE 4 SCREWS
WITH 1/16 HEX KEY,
REMOVE COVER.



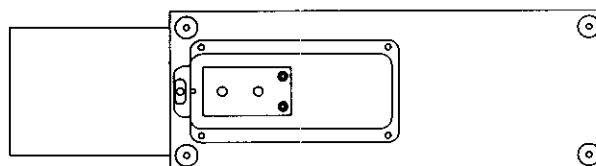
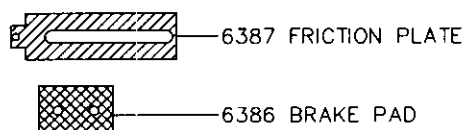
- 2 REMOVE 3/8 HEX NUTS,
SPRINGS, BACKING PLATE,
BRAKE PAD.



3

LOCK PIN

LOOSEN SET SCREW WITH 1/16 HEX KEY,
PULL OUT LOCK PIN WITH SMALL PLIERS.
REMOVE FRICTION PLATE AND BRAKE PAD.



4

REVERSE STEPS FOR REASSEMBLY.

**NOTE: MAKE CERTAIN FRICTION PLATE AND BRAKE PADS
ARE FREE OF DIRT, OIL OR GREASE.**

SET BRAKE TENSION WITH HEX NUTS AS FOLLOWS.

TURN HEX NUTS DOWN ON SPRINGS ALL THE WAY.

BACK OFF EACH NUT AN 1/8 TURN.

WITH AN AIR SUPPLY SET TO 60 PSI AND SAFETY
GUARD IN PLACE, TRIP TARGET TO CYCLE MACHINE.

IF MACHINE DOES NOT COMPLETE ITS CYCLE BACK OFF
EACH NUT AN 1/8 TURN. REPEAT AS NEEDED,
UNTILL MACHINE CYCLES COMPLETELY.